



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **voestalpine BOHLER Edelstahl GmbH & Co KG**

*Mariazellerstrasse 25  
Kapfenberg, 8605  
Austria*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Materials Testing**

Certificate Number: 4103179529  
Expiration Date: 31 July 2020

Joseph G. Pinto  
Executive Vice President and Chief Operating Officer



## SCOPE OF ACCREDITATION

### Materials Testing

**voestalpine BOHLER Edelstahl GmbH & Co KG**  
Mariazellerstrasse 25  
Kapfenberg, 8605  
Austria

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7101/1 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on/after 14 Sept 2014)**

#### **AC7101/2 Rev D - Nadcap Audit Criteria for Materials Test Laboratories – Chemical Analysis (to be used on audits on/after 22 March 2015)**

(D) Wet Chemistry (Gravimetric)

(F) Atomic or Optical Emission Spectroscopy (AES or OES)

(F2) Atomic Emission Spectroscopy – Inductively Coupled Plasma (ICP–OES/AES)

(F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)

(G) Elemental Analysis (Combustion or Fusion)

(G1) – Carbon

(G2) – Hydrogen

(G3) – Nitrogen

(G4) – Oxygen

(G5) – Sulfur

(S) X–Ray Fluorescence (XRF)

(V) Mass Spectrometry

(W) Atomic Absorption

(W1) Flame (AA)

Specify the Alloy Base for Accreditation

Fe Base

Ni Base

Ti Base

**AC7101/3 Rev C - Nadcap Audit Criteria for Materials Test Laboratories – Mechanical Testing  
(to be used on/after 28 August, 2011)**

- (A) Room Temperature Tensile
- (B) Elevated Temperature Tensile
- (C) Stress Rupture
- (N) Impact

**AC7101/4 Rev F - Nadcap Audit Criteria for Materials Test Laboratories – Metallography and  
Microindentation Hardness (to be used on/after 14 August, 2016)**

- (L0) Metallographic Evaluation
- (L1) Microindentation (Interior)
- (L10) Near Surface Examinations – Carburization / Decarburization
- (L11) Grain Size
- (L12) Inclusion Rating
- (L8) Near Surface Examinations – Alpha Case: Wrought Titanium
- (XL) Macro Examination

**AC7101/5 Rev D - Nadcap Audit Criteria for Materials Test Laboratories – Hardness Testing  
(Macro) (to be used on audits on/after 22 March 2015)**

- (M1) Brinell Hardness
- (M2) Rockwell Hardness
- (M3) Vickers Hardness

**AC7101/6 Rev C - Nadcap Audit Criteria for Materials Test Laboratories – Corrosion (to be  
used before 1 July 2018)**

- (Q1) Stress Corrosion

**AC7101/7 Rev D - Nadcap Audit Criteria for Materials Test Laboratories – Mechanical Testing  
Specimen Preparation (to be used on audits on/after 15 May 2016)**

- (Z) Standard Specimen Machining

**AC7101/9 Rev B - Nadcap Audit Criteria for Materials Test Laboratories – Specimen Heat  
Treating (to be used on/after 28 August, 2011 and before 15 January 2017)**

**ISO/IEC - Currently accredited by an ILAC approved source**

**Lab Type - Lab Type**

Captive