



VERKAUFSPROGRAMM PRODUCT RANGE

WERKSTOFFE / MATERIALS

Schnellarbeitsstähle / High speed steels

Werkzeugstähle / Tool steels

- » Kaltarbeitsstähle / Cold work tool steels
- » Warmarbeitsstähle / Hot work tool steels
- » Kunststoffformenstähle / Plastic mould steels

Sonderwerkstoffe / Special materials

- » Edelbaustähle / Special constructional steels
- » Nichtrostende Stähle / Stainless steels
- » Hochwarmfeste Stähle / Creep resisting steels
- » Hitzebeständige Stähle / Heat resisting steels
- » Ventilstähle / Valve steels
- » Stähle mit besonderen physikalischen Eigenschaften /
Steels with special physical properties
- » Stähle für bestimmte Verwendungsgebiete /
Steels for particular applications
- » Ni-Basis-Legierungen / Ni base alloys

BRANCHEN / INDUSTRIES

- » Luftfahrtindustrie / Aviation industry
- » Turbinenbau / Turbine construction
- » Werkzeugbau / Toolmaking industry
- » Maschinenbau / General mechanical engineering
- » Offshoreindustrie / Offshore industry
- » Energietechnik / Energy engineering
- » Automobilindustrie / Automotive industry
- » Medizintechnik / Medical technology

PRODUKTE

STABSTAHL gewalzt

rund: 15,5 – 150; quadrat: 15 – 150

flach: Breite	Dicke
15 – 60	5 – 41
60 – 200	5 – 86
100 – 300	15 – 80

WALZDRAHT

gewalzt: rund 5,0 – 13,5

gezogen: rund 1,0 – 12,0

präzisionsverformt: rund 1 – 28 mm Ø
flach 0,5 – 40 mm²

STABSTAHL geschmiedet

rund: 101 – 1150; quadrat: 110 – 1150

flach: Breite	Dicke
107	70 min.
1600	1150 max.

Verhältnis Breite / Dicke max. 10:1

STABSTAHL vorbearbeitet

IBO ECOMAX 12,5 – 315 (auf Sonderwunsch bis 900)

BLANKSTAHL

BLANKSTAHL geschliffen und poliert

ECOBLANK geschält und poliert

ECOFINISH bandgeschliffen

Oberflächenausführung:

schwarz (gestrahlt); gebeizt; bearbeitet (gedreht-geschält-polier h 12 – h 9); geschliffen-polier

Formstücke

Freiformschmiedestücke in den Ausführungen roh bis 45t, vorbearbeitet, einbaufertig bearbeitet, bearbeitete Gesenkschmiedestücke. Zerspanende Bearbeitung von beigestellten, gewalzten, geschmiedeten und gegossenen Teilen.

PRODUCTS

BAR STEEL rolled

round: 15,5 – 150; square: 15 – 150

flat:	width	thickness
	15 – 60	5 – 41
	60 – 200	5 – 86
	100 – 300	15 – 80

ROLLED WIRE

rolled: dia. 5,0 – 13,5

drawn: dia. 1,0 – 12,0

precision shaped: round 1 – 28 mm Ø
 flat 0,5 – 40 mm²

BAR STEEL forged

round: 101 – 1150; square: 110 – 1150

flat:	width	thickness
	107	70 min.
	1600	1150 max.

Ratio width / thickness maximum 10:1

BAR STEEL pre-machined

IBO ECOMAX 12.5 – 315 (on request up to 900)

BRIGHT STEEL

BRIGHT STEEL ground and polished

ECOBANK peeled and polished

ECOFINISH band ground

Surface finish:

black (abrasive blasted); pickled; machined (turned, peeled, polished h 12 – h 9); ground – polished

Forgings

Open-die forgings of a gross weight of up to 45t: unmachined, premachined, machined ready for mounting: drop forgings: machined. Machining of rolled, forged and cast components on state-of-the-art machines.



HIGH SPEED
STEEL

ISORAPID®
MICROCLEAN®



HOT WORK
TOOL STEEL

ISODISC®
ISOBLOC®
VMR®





COLD WORK
TOOL STEEL

ISODUR[®]
MICROCLEAN[®]



PLASTIC MOULD
STEEL

EXTRA
ISOPLAST[®]
VMR[®]
MICROCLEAN[®]





POWDER
METALLURGY

MICROCLEAN®



SPECIAL MATERIALS
POWER GENERATION





SPECIAL MATERIALS
AEROSPACE



SPECIAL MATERIALS
OIL, GAS & CPI





SPECIAL MATERIALS
AUTOMOTIVE



SPEZIALITÄTEN / SPECIALTIES

MICROCLEAN®

Kalvermetallurgische Stähle / Powder metallurgical steels

VMR®

Sonderwerkstoffe, die während der Erschmelzung mindestens in einem Schritt vakuumerschmolzen oder vakuumumgeschmolzen wurden. / Special materials subjected to vacuum refining or melting during at least one stage of manufacture.

ISOPLAST®

Kunststoffformenstähle in ESU-Güte / Plastic mould steels in ESR quality

ISODUR®

Kaltarbeitsstähle in ESU-Güte / Cold work tool steels in ESR quality

ISORAPID®

Schnellarbeitsstähle in ESU-Güte / High speed steels in ESR quality

ISOBLOC®

ESU-Güte mit Sonderwärmebehandlung / ESR quality with special heat treatment

ISODISC®

Konventionelle Stahlgüte mit Sonderwärmebehandlung /
Conventional quality with special heat treatment

EXTRA

Stähle mit besonderen Eigenschaftsmerkmalen /
Special property and/or achievement characteristics

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