

NI-BASE ALLOYS

Application Segments

∩il	8.	Gas/CPI
	α	Gasicri

Available Product Variants

Long Products*	Semi-Finished Products / Billet	Plates
-		

* Presented data refer exclusively to long products. Please observe the detailed explanations at the end of the data sheet (pdf).

Product Description

BÖHLER L825 (UNS N08825) is an austenitic nickel-iron-chromium alloy with additions of molybdenum, copper and titanium with exceptional resistance to many corrosive environments. The nickel content of BÖHLER L825 promotes resistance to chloride stress corrosion and, in combination with molybdenum and copper, offers significantly better corrosion resistance in reducing environments than conventional austenitic stainless steels. The chromium and molybdenum content provides resistance to pitting by chlorides as well as resistance to a wide range of oxidising atmospheres. The addition of titanium prevents sensitisation in the weided state and increases resistance to intergranular corrosion.

The material can be used in a variety of process environments, including sulphuric, sulphuric, phosphoric, nitric, hydrofluoric and organic

> Other Oil and Gas + CPI components

Wellhead, X-mas trees and Manifolds

(incl. Tubing hangers), BOPs

acids and alkalis such as sodium or potassium hydroxide and acidic chloride solutions. BÖHLER L825 can be easily formed and welded using a variety of techniques. BÖHLER L825 exhibits good toughness in continuous operation up to temperatures of around 550 °C and is suitable for pressure vessels with wall temperatures of up to 538 °C.

Process Melting

Airmelted

Applications

- Components for Chemical plants (incl. LNG, FGD, Urea, LDPE, etc.) >
- > CPI (incl. LNG, Urea)
- > Well Logging Tools
- Σ Components for underground construction (drilling, shafts, etc.)

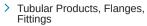
Technical data

Material designation			Sta
	Alloy 825	Market grade	
	2.4858	SEL	N
	NiCr21Mo	EN	N
	N08825	UNS	

Standards	
B425	ASTM
NACE MR0103 / ISO 17945	Others
NACE MR0175 / ISO 15156	Outers

> Oil & Gas / CPI

>



- > Well Completion Tools
- Drilling tools and > components





Chemical composition (wt. %)

С	Si	Mn	S	Cr	Мо	Ni	Cu	Ti	Al	Fe
max. 0.05	max. 0.5	max. 1.0	max. 0.03	19.5 to 23.5	2.5 to 3.5	38.0 to 46.0	1.5 to 3.0	0.6 to 1.2	max. 0.2	min. 22.0

Refers to ASTM B 425 UNS N08825

Delivery condition

Solution Annealed + Quenched			
Tensile Strength (MPa)	min. 586		
Yield Strength (MPa)	min. 241		

Round Bars and Wire Rod (if any)

Diameter*					
mm					
ROLLED					
5.00	-	13.50			
12.50	-	101.60			
FORGED					
101.70	-	355.60			

* Diameter 5.00 - 13.50 mm available as Wire Rod.

Diameter 5.00 - 101.6 mm round bars.

More information regarding MOQ, lengths and tolerances upon request. Flat bars on request.

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

voestalpine BÖHLER Edelstahl GmbH & Co KG

Mariazeller Straße 25 8605 Kapfenberg, AT T. +43/50304/20-0 E. info@bohler-edelstahl.at https://www.voestalpine.com/bohler-edelstahl/de/

