



MARKENÜBERSICHT
SURVEY OF STEEL GRADES

WERKSTOFFLEITFARBEN DIFFERENTIATION COLOURS

Hauptgruppen / *Main groups*

Schnellarbeitsstähle / *High speed steels*

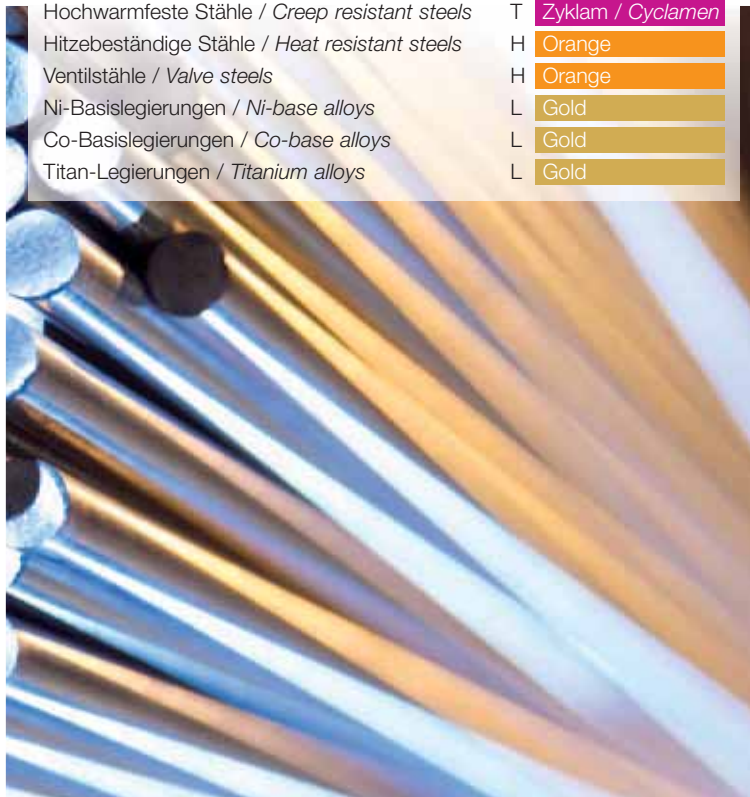
Werkzeugstähle / *Tool steels*

Sonderwerkstoffe / *Special materials*



Werkstoffgruppen / Material groups

Schnellarbeitsstähle / High speed steels	S	Grün / Green
Kaltarbeitsstähle / Cold work tool steels	K	Blau / Blue
Warmarbeitsstähle / Hot work tool steels	W	Rot / Red
Kunststoffformenstähle / Plastic mould steels	M	Weiß / White
Sägenstähle / Saw steels	B	Blau / Blue
Einsatzstähle / Case-hardening steels	E	Braun / Brown
Vergütungsstähle / Heat treatable steels	V	Braun / Brown
Nitrierstähle / Nitriding steels	V	Braun / Brown
Physikalische Stähle / Steels with spec. phys. prop.	P	Braun / Brown
Federstähle / Spring steels	F	Braun / Brown
Wälzlagerstähle / Roller bearing steels	R	Braun / Brown
Automatenstähle / Free-cutting steels	Z	Braun / Brown
Nichtrostende Cr-Stähle / Stainless Cr-steels	N	Gelb / Yellow
Nichtrostende CrNi-Stähle / Stainless CrNi-steels	A	Gelb / Yellow
Warmfeste Stähle / High-temperature steels	D	Zyklam / Cyclamen
Hochwarmfeste Stähle / Creep resistant steels	T	Zyklam / Cyclamen
Hitzebeständige Stähle / Heat resistant steels	H	Orange
Ventilstähle / Valve steels	H	Orange
Ni-Basislegierungen / Ni-base alloys	L	Gold
Co-Basislegierungen / Co-base alloys	L	Gold
Titan-Legierungen / Titanium alloys	L	Gold



Schnellarbeitsstähle / High speed steels

Marke / Grade BÖHLER	Normen / Standards	
	EN / DIN	AISI
BÖHLER S200 ¹⁾	< 1.3355 > HS18-0-1	T1
BÖHLER S290 MICROCLEAN	- -	- -
BÖHLER S390 ³⁾ MICROCLEAN	- -	- -
BÖHLER S400	< 1.3348 > HS2-9-2	M7
BÖHLER S401	< 1.3346 > HS2-9-1	M1
BÖHLER S404	< 1.3326 > HS1-4-2	M52
BÖHLER S405	< 1.3325 > HS0-4-1	M50
BÖHLER S500 ²⁾	< 1.3247 > HS2-10-1-8	- M42
BÖHLER S590 ³⁾ MICROCLEAN	< 1.3244 > HS6-5-3-8	- -
BÖHLER S600 ²⁾	< 1.3343 > HS6-5-2 C	- M2 reg. C
BÖHLER S607	< 1.3344 > HS6-5-3	- M3 Cl.2
BÖHLER S690 ³⁾ MICROCLEAN	- 1.3351 HS6-5-4	- M4
BÖHLER S700	< 1.3207 > HS10-4-3-10	- -
BÖHLER S705 ²⁾	< 1.3243 > HS6-5-2-5	- M35
BÖHLER S790 MICROCLEAN	< 1.3345 > HS6-5-3 C	- M3 Cl.2

1) Sondermarke, bitte um Rückfrage / *Special grade, please inquire*

2) auch in ISORAPID-Güte lieferbar / *also available in ISORAPID quality*

3) Verbesserte Zerspanbarkeit durch erhöhten S-Gehalt als S392 MICROCLEAN, S592 MICROCLEAN, S692 MICROCLEAN in unserem Erzeugungsprogramm. / *Improved machinability use to higher sulfur content than S392 MICROCLEAN, S592 MICROCLEAN, S692 MICROCLEAN in our production program.*

Werkzeugstähle / Tool steels

Kunststoffformenstähle / Plastic mould steels

Marke / Grade BÖHLER	Normen / Standards	
	EN / DIN	AISI
BÖHLER M121 ⁴⁾	- 1.5752 15NiCr13	- -
BÖHLER M200	< 1.2312 > 40CrMnMoS8-6	- P20
BÖHLER M238 ¹⁾	< 1.2738 > 40CrMnNiMo8-6-4	- P20
BÖHLER M261 EXTRA	- -	- -
BÖHLER M268 ⁵⁾ VMR	< 1.2738 > 40CrMnNiMo8-6-4	- P20
BÖHLER M300 ²⁾ EXTRA	- 1.2316 X38CrMo16	- -
BÖHLER M303 ¹⁾²⁾ EXTRA	- 1.2316 X38CrMo16	- -
BÖHLER M310 ³⁾ ISOPLAST®	- 1.2083 X42Cr13	- 420
BÖHLER M314 EXTRA	- 1.2085 X33CrS16	- -
BÖHLER M315 EXTRA	- -	- -
BÖHLER M333 ISOPLAST®	- -	- -
BÖHLER M340 ISOPLAST®	- -	- -
BÖHLER M390 MICROCLEAN	- -	- -

1) auch in High-Hard-Güte lieferbar / *also available in High-Hard condition*

2) auch in DESU-Güte lieferbar / *also available in PESR quality*

3) auch in konventioneller Güte lieferbar / *also available in conventional quality*

4) DESU-umgeschmolzener Einsatzstahl / *PESR remelted case-hardening steel*

5) nur in High-Hard-Güte lieferbar / *only available in High-Hard condition*

Werkzeugstähle / Tool steels

Kaltarbeitsstähle¹⁾ / Cold work tool steels²⁾

Marke / Grade BÖHLER	Normen / Standards	
	EN / DIN	AISI
BÖHLER K100	< 1.2080 > X210Cr12	- D3
BÖHLER K105	< 1.2601 > X165CrMoV12	- D2
BÖHLER K107	< 1.2436 > X210CrW12	- D6
BÖHLER K110	< 1.2379 > X153CrMoV12	D2
BÖHLER K245	< 1.2101 > 62SiMnCr4	- -
BÖHLER K305	< 1.2363 > X100CrMoV5-1	A2
BÖHLER K306	- 1.2345 X50CrVMo5-1	- -
BÖHLER K329	- -	- -
BÖHLER K340 ¹⁾ ISODUR	- -	- -
BÖHLER K353	- -	- -
BÖHLER K360 ISODUR	- -	- -
BÖHLER K390 MICROCLEAN	- -	- -
BÖHLER K455	< 1.2550 > 60WCrV7	- S1
BÖHLER K460	< 1.2510 > 100MnCrW4	O1
BÖHLER K490 MICROCLEAN	- -	- -
BÖHLER K600	< 1.2767 > X45NiCrMo4	- -
BÖHLER K605	- 1.2721 50NiCr13	- -
BÖHLER K700	< 1.3401 > X120Mn12	- -
BÖHLER K720	< 1.2842 > 90MnCrV8	- O2
BÖHLER K890 MICROCLEAN	- -	- -

¹⁾ auch in ECOSTAR-Güte lieferbar / also available in ECOSTAR quality

²⁾ auch in ISODUR-Güte lieferbar / also available in ISODUR quality

Werkzeugstähle / Tool steels

Warmarbeitsstähle / Hot work tool steels

Marke / Grade BÖHLER	Normen / Standards	
	EN / DIN	AISI / ASTM
BÖHLER W100	< 1.2581 > X30WCrV9-3	- H21
BÖHLER W300 ¹⁾ ISODISC®	< 1.2343 > X38CrMoV5-1	H11
BÖHLER W302 ¹⁾ ISODISC®	< 1.2344 > X40CrMoV5-1	H13
BÖHLER W303 ¹⁾ ISODISC®	< 1.2367 > X38CrMoV5-3	--
BÖHLER W320 ¹⁾ ISODISC®	< 1.2365 > 32CrMoV12-28 (X32CrMoV3-3)	- H10
BÖHLER W321 ¹⁾ ISODISC®	- 1.2885 X32CrMoCoV3-3-3	--
BÖHLER W350 ISOBLOC®	--	--
BÖHLER W360 ISOBLOC®	--	--
BÖHLER W400 VMR®	- 1.2343 X37CrMoV5-1	- H11
BÖHLER W403 VMR®	- 1.2367 X38CrMoV5-3	--
BÖHLER W500 ²⁾	< 1.2714 > 56NiCrMoV7	- L6
BÖHLER W705 ²⁾	< 1.2886 > X15CrCoMoV10-10-5	--
BÖHLER W720 VMR®	- 1.2709 X3NiCoMoTi18-9-5	Marage 300
BÖHLER W722 ²⁾ VMR®	< 1.2709 > X3NiCoMoTi18-9-5	--
BÖHLER W750 VMR®	- 1.2779 X6NiCrTi26-15	- 660

1) auch in ISOBLOC-Güte lieferbar / also available in ISOBLOC quality

2) Sondermarke, bitte um Rückfrage / Special grade, please inquire

Sonderwerkstoffe / Special materials

Ni-Basislegierungen / Ni-Based superalloys

Marke / Grade	DIN	UNS	AISI	AMS
BOHLER L004	2.4610	N06455	-	-
BOHLER L022	2.4602	N06022	-	-
BOHLER L090	2.4632	N07090	-	5829
BOHLER L080A	2.4952	N07080	-	-
BOHLER L276	2.4819	N10276	-	-
BOHLER L303	2.4654	N07001	-	5704, 5706, 5707, 5708, 5709
BOHLER L625	2.4856	N06625	-	5666
BOHLER L718	2.4668	N07718	-	5662, 5663
BOHLER L751	2.4669	07551	-	-
BOHLER L901	2.4662	N09901	-	5660, 5661
BOHLER L925	-	N09925	-	-
BOHLER LHX	2.4665	N06002	-	5754

Sonderwerkstoffe / Special materials

Edel-Baustähle / Low alloy steels

Marke / Grade	DIN	UNS	AISI	AMS
BOHLER E105	~ 1.6657	-	-	6265
BOHLER E108	1.6722	-	-	-
BOHLER H525	1.4841	S31400	314	-
BOHLER P558	-	-	-	-
BOHLER P800	-	-	-	-
BOHLER V118S1	1.6745	-	-	-
BOHLER V124SC	1.6944	G43400	-	6414
BOHLER V129SA	1.6952	-	-	-
BOHLER V132	-	-	-	6257, 6419
BOHLER V141	-	-	-	-
BOHLER V145	1.6604	-	-	-
BOHLER V145SC	1.6580	-	-	-
BOHLER V149	~ 1.6922	-	4333	-
BOHLER V180	-	-	-	-
BOHLER V354	1.7734 1.7736	-	-	-
BOHLER V358	1.8523	-	-	-
BOHLER V361	~ 1.7765	-	-	6481
BOHLER V460	-	-	-	-
BOHLER V720	1.6354	-	-	6514
BOHLER V723	1.6359	-	-	6512

Sonderwerkstoffe / Special materials

RSH-Stähle / Stainless-, acid- and heatresistant steels

Marke / Grade	DIN	UNS	AISI	AMS
BOHLER A220	1.4435	S31603	316LUG	–
BOHLER A405	1.4466	S31050	310 MoLN	–
BOHLER A750	1.4546 1.4550	N07090	–	5512, 5646
BOHLER A903	1.4462	S31803 S32205	F51	–
BOHLER A911SA	1.4501	S32760	F55	–
BOHLER A913	1.4410	S32750	F53	–
BOHLER A926	1.4507	S32550	F61	–
BOHLER A965SA	1.4547	S31254	F44	–
BOHLER A970	1.4529	N08926	–	–
BOHLER N114	1.4002	–	–	–
BOHLER N352	1.4044	–	–	–
BOHLER N360	1.4108	–	–	5898
BOHLER N400	1.4313	S41500	F6NM	–
BOHLER N403	1.4313	–	–	–
BOHLER N404	1.4418	–	–	–
BOHLER N685	1.2361 1.4112	S44003	–	–
BOHLER N690	1.4528	–	–	–
BOHLER N695	1.3544	S44004	–	5618, 5630
BOHLER N700	1.4542 1.4548	S17400	630	5622, 5643
BOHLER N701	1.4545	S15500	XM 12	5659
BOHLER N709	1.4534	S13800	–	5629
BOHLER P511	–	S20910	XM 19	–
BOHLER P558	–	–	–	–
BOHLER R100	~ 1.3505	–	–	6444
BOHLER R250	~ 1.3551	–	–	6491
BOHLER R350	–	–	–	6278
BOHLER T200	1.4943 1.4944 1.4980	S66286	660	5731, 5732
BOHLER T240	1.4962	–	–	–
BOHLER T262	1.4986	–	–	–
BOHLER T504	–	–	422 / 616	–
BOHLER T505SA	–	–	–	–
BOHLER T505SC	1.4906	–	–	–
BOHLER T550	1.4922 1.4923 1.4926 1.4934	–	–	–

Sonderwerkstoffe / Special materials

RSH-Stähle / Stainless-, acid- and heatresistant steels

Marke / Grade	DIN	UNS	AISI	AMS
BÖHLER T552	1.4933 1.4938 1.4939	S64152	-	5719
BÖHLER T560	1.4913	-	-	-
BÖHLER T602	1.4120 ~ 1.4921	-	-	-
BÖHLER T6085A	-	-	-	-
BÖHLER T651	1.4021	-	420	-
BÖHLER T655SC	-	-	403	-
BÖHLER T656	-	-	403Cb	-
BÖHLER T670	1.4594	S45000	-	-
BÖHLER T671SA	-	-	-	-
BÖHLER T671SB	-	-	-	-



SPECIAL STEEL FOR THE WORLD'S TOP PERFORMERS

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AL 006 DE – 11.2011 – 1.000 CD

BÖHLER SPEZIALITÄTEN BÖHLER SPECIALTIES

MICROCLEAN®

Pulvermetallurgische Stähle
Powder metallurgical steels

VMR®

Sonderwerkstoffe, die während der Erschmelzung mindestens in einem Schritt vakuumerschmolzen oder vakuumumgeschmolzen wurden.
Special materials subjected to vacuum refining or melting during at least one stage of manufacture.

ISOPLAST®

Kunststoffformenstähle in ESU-Güte
Plastic mould steels in ESR quality

ISODUR®

Kaltarbeitsstähle in ESU-Güte
Cold work tool steels in ESR quality

ISORAPID®

Schnellarbeitsstähle in ESU-Güte
High speed steels in ESR quality

ISOBLOC®

Warmarbeitsstähle in ESU-Güte mit Sonderwärmebehandlung
Hot work tool steels in ESR quality with special heat treatment

ISODISC®

Warmarbeitsstähle in konventioneller Stahlgüte mit Sonderwärmebehandlung
Hot work tool steels in conventionally quality with special heat treatment

ISOEXTRA®

Sonderwerkstoffe in ESU-Güte (außer VMR)
Special materials in ESR quality (excluding vacuum remelted)

EXTRA

Stähle mit besonderen Eigenschaftsmerkmalen
Special property and/or achievement characteristics

GEGENÜBERSTELLUNG COMPARISON

Werkstoff-Nr.	EN / DIN - Bezeichnung / Designation	BÖHLER Marke / Grade
< 1.2080 >	X210Cr12	K100
~ 1.2083	~ X42Cr13	M310
~ 1.2085	~ X33CrS16	M314
< 1.2101 >	62SiMnCr4	K245
< 1.2312 >	40CrMnMoS8-6	M200
~ 1.2316	~ X38CrMo16	M300, M303
~ 1.2343 >	~ X37CrMoV5-1	W400
< 1.2343 >	X37CrMoV5-1	W300
< 1.2344 >	X40CrMoV5-1	W302
~ 1.2345	~ X50CrMoV5-1	K306
< 1.2361 >	X90CrMoV18	N685
< 1.2363 >	X100CrMoV5	K305
< 1.2365 >	32CrMoV12-28	W320
~ 1.2367 >	~ X38CrMoV5-3	W403
< 1.2367 >	X38CrMoV5-3	W303
< 1.2379 >	X153CrMoV12	K110
< 1.2436 >	X210CrW12	K107
< 1.2510 >	100MnCrW4	K460
< 1.2550 >	60WCrV7	K455
< 1.2581 >	X30WCrV9-3	W100
< 1.2601 >	X165CrMoV12	K105
~ 1.2709 >	~ X3NiCoMoTi18-9-5	W720
< 1.2709 >	X3NiCoMoTi18-9-5	W722
< 1.2714 >	56NiCrMoV7	W500
~ 1.2721	~ 50NiCr13	K605
< 1.2738 >	40CrMnNiMoS8-6-4	M238
< 1.2738 >	40CrMnNiMoS8-6-4	M268
< 1.2767 >	45NiCrMo16	K600
~ 1.2779 >	~ X6NiCrTi26-15	W750
< 1.2779 >	X6NiCrTi26-15	T200
~ 1.2782	~ X16CrNiSi25-20	H525
< 1.2842 >	90MnCrV8	K720
~ 1.2885 >	~ X32CrMoCoV3-3-3	W321
< 1.2886 >	X15CrCoMoV10-10-5	W705
< 1.3207 >	HS10-4-3-10	S700
< 1.3243 >	HS6-5-2-5	S705
< 1.3244 >	HS6-5-3-8	S590
< 1.3247 >	HS2-9-1-8	S500
< 1.3325 >	HS0-4-1	S405

Werkstoff-Nr.	EN / DIN - Bezeichnung / Designation	BÖHLER Marke / Grade
< 1.3325 >	-	R250
< 1.3326 >	HS1-4-2	S404
< 1.3343 >	HS6-5-2C	S600
< 1.3344 >	HS6-5-3	S607
< 1.3345 >	HS6-5-3C	S790
< 1.3346 >	HS2-9-1	S401
< 1.3348 >	HS2-9-2	S400
~ 1.3351 >	~ HS6-5-4	S690
< 1.3355 >	HS18-0-1	S200
< 1.3401 >	X120Mn12	K700
~ 1.3505	~ 100Cr6	R100
< 1.3544 >	LW	N695
~ 1.3551	-	R250
~ 1.4002	~ X7CrAl13	N114
~ 1.4002	~ X3CrNiMoCuNbN1-13-3	P511
< 1.4021 >	X20Cr13	T651
< 1.4044 >	15CN16-02	N352
< 1.4044 >	15CN16-02	N352S1
< 1.4108 >	X30CRMON15-1	N360
< 1.4112 >	X90CrMoV18	N685
< 1.4120 >	X19CrMo12-1	T602
< 1.4125 >	X105CrMo17	N695
< 1.4313 >	X3CrNiMo13-4	N400
~ 1.4313	~ X3CrNiMo13-4	N403
< 1.4410 >	X2CrNiMoN25-7-4	A913
< 1.4418 >	X4CrNiMo16-5-1	N404
< 1.4435 >	X2CrNiMo18-14-3	A220
< 1.4462 >	X2CrNiMoN22-5-3	A903
< 1.4466 >	X1CrNiMoN25-22-2	A405
< 1.4501 >	X2CrNiMoCuWN25-7-4	A911SA
~ 1.4507	~ X2CrNiMoCuN25-6-3	A926
< 1.4528 >	X105CrCoMo18-2	N690
< 1.4529 >	X1CrNiMoCuN20-18-7	A970
< 1.4534 > LW	X3CrNiMoAl13-8-2	N709
< 1.4542 >	X5CrNiCuNb16-4	N700
< 1.4545 >	LW	N701
< 1.4546 > LW	X5CrNiNb18-10	A750
< 1.4547 >	X1CrNiMoCuN20-18-7	A965SA
< 1.4548 > LW	X5CrNiCuNb17-4-4	N700

Werkstoff-Nr.	EN / DIN - Bezeichnung / Designation	BÖHLER Marke / Grade
< 1.4594 >	X5CrNiMoCuNb14-5	T670
< 1.4841 >	X15CrNiSi25-20	H525
< 1.4906 >	X12CrMoWVNbN10-1-1	T505SC
~ 1.4913 >	~ X19CrMoNbVN11-1	T560SB
~ 1.4921	~ X19CrMo12-1	T602
< 1.4922 >	X20CrMoV12-1	T550
< 1.4923 >	X22CrMoV12-1	T550
< 1.4926 >	X21CrMoV12-1	T550
< 1.4933 >	LW	T552
~ 1.4934 >	~ LW	T550
< 1.4938 >	X11CrNiMo12	T552
< 1.4939 > LW	X12CrNiMo12	T552
< 1.4939 > LW	X12CrNiMo12	T552S1
~ 1.4943 LW	~ X4NiCrTi25-15	T200
< 1.4944 >	LW	T200
~ 1.4962 >	~ X12CrNiWTi16-13	T240
~ 1.4980	~ X5NiCrTi26-15	W750
< 1.4980 >	X5NiCrTi26-15	T200
< 1.4986 >	X8CrNiMoBNb16-16	T262
~ 1.5752	~ 15NiCr13	M121
~ 1.5752	~ NiCr21TiCuMo	L925
< 1.6354 >	LW	V720
< 1.6354 >	LW	W720
< 1.6358 >	(X2NiCoMo18-9-5)	W720
< 1.6359 >	X2NiCoMo18-8-5	V723
< 1.6580	30CrNiMo8	V145SC
< 1.6604 >	LW	V145
~ 1.6657	-	E105
< 1.6722 >	LW	E108
< 1.6745 >	~ 40NiMoCr10-5	V118S1
~ 1.6944 >	~ LW	V124SC
< 1.6952 >	24NiCrMoV14-6	V129SA
< 1.7734 >	LW	V354
< 1.7736 >	LW	V354
~ 1.7765	-	V361
< 1.8523 >	-	V358
< 2.4602 >	NiCr21Mo14W	L022
< 2.4610 >	NiMo16Cr16Ti	L004
< 2.4631 >	NiCr20TiAl	L080A

Werkstoff-Nr.	EN / DIN - Bezeichnung / Designation	BÖHLER Marke / Grade
< 2.4632 >	NiCr20Co18Ti	L090
< 2.4654 >	NiCr20Co13Mo4Ti3Al	L303
< 2.4662 >	NiCr13Mo6Ti3	L901
< 2.4665 >	NiCr22Fe18Mo	LHX94
< 2.4668 >	NiCr19Fe19Nb5Mo3	L718
< 2.4668 >	NiCr19Fe19Nb5Mo3	L718API
< 2.4669 >	-	L751
< 2.4819 >	NiMo16Cr15W	L276
< 2.4856 >	NiCr22Mo9Nb	L625
< 2.4952 >	NiCr20TiAl	L080A

